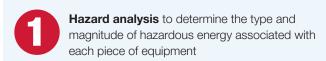


## WHY LOCKOUT TAGOUT?

Every year countless workers are killed or injured due to the unintentional release of hazardous energy sources. Numerous incidents could have been prevented with a clearly documented Lockout Tagout procedure.

Effective Lockout procedures can dramatically increase your company's productivity by making Lockout activities more efficient. Your procedures serve as a checklist that allows workers to quickly move through the steps without confusion or mistakes, reducing downtime and damage to machinery.

## AN EFFECTIVE ENERGY ISOLATION PROGRAM IS A FOUR-STEP PROCESS:







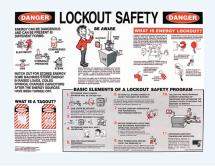
Identification of steps necessary to isolate that energy and lock out the relevant control points



**Documentation** of the correct steps to isolate and lock out energy



Employee training and periodic procedure review/updates



## LOCKOUT TAGOUT IS YOUR KEY TO SAFETY

Key benefits of an effective Lockout Tagout program include:

Improved Productivity - Through Reduction of Equipment Downtime 
Cost Savir

Saves Lives - Reduces Injuries and Lost Work Days

Cost Savings - Lower Insurance Premiums

**Best Practice** - Being Adopted Across Various Industries